

	ARMORY	Today	3-Feb-25	In Service	15
In Prog.	Off Line	Clean/Lube	2	Next Deliver	2
	0	Trailer	11	Next To Shoot	
After 1-2 week delay, lite re-oil outside front end+OpRod					
	Last 3 SN	Last Clean	Volley	Bbl Thread	MX Code
1	559	M	2-Feb	[560]	
2	086	M/T	4-Dec	[557]	
3	423	K2	4-Dec	[560]	
4	365w	G	5-Dec	[559]	
5	547	M	7-Dec	[556]	
6	499	K2	17-Dec	[559]	
7	800	G	17-Dec	[556]	
8	743	M	23-Dec	[560]	BW
9	956	T3	23-Dec	[555]	TW
10	664	M	23-Dec	[558]	
11	648	G	11-Jan	[559]	
12	047	K2	11-Jan	[558]	BW
13	269	M	19-Jan	[556]	
14	092	K	19-Jan	[557]	Cann/Brass
15	909	K2	2-Feb	[557]	Darran

2024	815	Ave	1-Jan	Projected	As of	2-Feb
2025	Total	Gap	11.0	Serv.	33	0 Malf
3	818	Rifles	2.3	% Can	37%	Last Error
Absentee Rifles to Karl				rounds	228	9-23
Lev 1	72	Days	Lev 2	5.5	Mths	Lev 3
1	K2	G	M	T	M	G
2	G	M	T	M	G	T
3	M	T	M	G	T	G
4	T	M	G	T	G	M
5	M	G	T	G	M	T3
6	G	T	G	M	T3	M
7	T	G	M	T3	M	G
8	G	M	T3	M	G	T
9	M	T3	M	G	T	M
10	T3	M	G	T	M	G
11	M	G	T	M	G	K2
12	G	T	M	G	K2	G
13	T	M	G	K2	G	M
14	M	G	K2	G	M	T
15	G	K2	G	M	T	M

Thumb-Saver Mod. Complete					
Offline - Threads - BRT - Malfunction					[Thread OD]
F2L/F/C/E-Fail 2 Load/Fire/Cycle/Eject				BW - BRT Weak	
CND - Can Not Duplicate				TW - Thread Weak	
ODD		EVEN		ALL	
1, 2	2,029,559	Oct-43	3,372,086	Jan-45	Springfield
3, 4	182,423	Jan-41	1,235,365	Sep-42	except
5, 6	1,707,547	Jun-43	2,952,499	Jun-44	#4-Winch.
7, 8	3,694,800	Apr-45	602,743	May-42	1 in 1941
9,10	559,956	Apr-42	1,426,664	Mar-43	4 in 1942
11,12	1,828,648	Aug-43	1,669,047	Jun-43	7 in 1943
13,14	726,269	Jul-42	1,968,092	Sep-43	1 in 1944
15	1,585,909	May-43			2 in 1945

0	31-Dec	0	0.0	0	0	0.0	443
1	11-Jan	11	11.0	3	3	3.0	446
2	19-Jan	19	9.5	2	5	2.5	448
3	2-Feb	33	11.0	2	7	2.3	450
	??						
	23-Feb						
	15-Mar						
55	7-Dec	341	6.2	1	118	2.1	438
56	17-Dec	351	6.3	2	120	2.1	440
Manually copy 2nd to last line, drag the last line.							

Matt/Gary or whomever covers Level 1

Level 1 Service -Front end rust prevention and touch-up

grease ONLY. NO OIL in action, Sights, or Trigger group.

1. DRY Brush chamber, 1st 20g(50cal), then chamb. Brush-dry swab
TEST: insert snap cap, it must fall out with gravity only. Close Action.
2. Remove trigger, stock, gas lock, BFA, cylinder, and hand hold.
Wipe everything with dry towel.
3. Small amount of oil on the barrel, OpRod tube, barrel and cylinder
BFA and lock threads, and all 4 openings in the gas cylinder.
4. Use 12/20G/50cal brushes on the cylinder and BFA inside
Plain brush, then swab on brush to clean and pick up excess.
5. Bronze wool oiled gas lock, barrel and Op-Rod. Wipe with Dry
towel until little residue.

Remaining lube is touch up GREASE ONLY, NO OIL

Start with action closed (bolt forward)

6. Bottom barrel (under follower Rod connected to main spring)
7. Ceiling of back of receiver behind bolt
8. OpRod slide grove behind pull handle
9. On trigger guard arm - round locking lugs below hinge, both sides
10. Top rounded groove on hammer, and strike line on front face

Pull OpRod back to lock bolt open

11. Small "shelf" next to OpRod, and bolt slide groove opp. side
12. Bottom surface of bolt (now exposed in the rear)

Release the OpRod and slam bolt to lock (check lug visible).

13. Front end threads (Female only) – Gas cylinder+BFA
14. Set gas port with BFA, tighten lock, check handhold
clicks, bolt lug visible below the OpRod, cycle the safety.
15. Line up sling buckles with trigger plate and guard then tighten.
16. White glove with lint free towel.

Reread EVERYTHING to make sure nothing skipped.

Call anytime with questions or suggestions.

LOADING	TIM-Level 2 - ALL Inside - Full lube
Safe	OIL-Brush front 5 and wipe See Lev 1
Direction,	Strip Action - Wipe down as you strip
Safety On	Left GLOVE – pull forks to release spring
Gas Lock	Slide OpRod aft and roll it off the bolt lug
and BFA	Remove action pin then remaining 4 parts
Tight	Turn over and let the bolt fall out
Hand Hold	Rust Prevent Front 5
Loose	Oil-Brush All threads, Barrel, Op rod tube,
(Clicks)	Gas Cyl (Inside + loops), Main tube, BFA, Inside Op-rod tube and BORE
	Oil Bath entire receiver in and out
Dummies	ALL interior parts and steel surfaces, Wipe
Down	Full Lube (any gun grease or Mobile 1 Red)
Crimps Up	Keep firing pin, chamber, and bore dry
Clip locks,	Trigger 5 – hammer forks and catch, top,
Pull Oprod	side lugs (2), drop of oil on Ham. Spring
to release,	OpRod – flat surface and catch teeth,
Slam Shut	curved surfaces, All rubs, Main spring
	Receiver – rear ceiling, 2 slides, 3 lug slots, under rear barrel (belly)
Bolt Lug	Action – Guide "Nub", flat part of catch,
Under	small arm 2+2 lugs
OpRod	Spring rod, forks,Bolt, all lugs, ½ moon, belly
Cycle	Re-assemble (Assemble same as Lev1
Safety Off	Bolt/OpRod-action 4+pin (prop up lever)
Then On	Gloves- Springs and Fork
	KARL Level 3 - Full Strip-Specs-Wood
	Bolt Release and Headspace, Barrel 0.550 min, Gas port 5/16, OpRod Piston 0.525-26, Gas Cyl 0.53 max
	Brush Gas and BFA ports, Brush barrel under wood, Buttt Plate, Clasps, Swivels and Guides
	Brush-oil: bolt, trigg, clip release, sites, swivels, Tighten gun site, swivels, butt, file "burrs"
	Spin Threads as needed (Tap and Die), Linseed all 3 in and out